



Dart Aerospace Ltd.
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SWA10A-3
Job Sheet 190544



Part No: SWA10A-3

Job Qty: 1 pcs

Part Name: Electric Swivel 10,000 lb Safe Work Load (4,536 Kg)

order 16354



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/11/19

Job Tracking No: replace SWA10A-700

Due Date: 2/27/19

Created By: Linda Lacelle

Type: ~~Stock~~ *SOLD*

Description:

Note: DWG SWA10A Rev 3 IPP Rev A 18.01.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - Issue SN	1 pcs	2/27/19		0.00	2.00	External Load - 1		<i>AP 2019/07/11</i>
							External Load - 2		
							External Load - 3		<i>Mick 2019/7/10</i>
120	QC 5	1 pcs	2/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		<i>9:30 DAS JUL 11 2019</i>
130	Packaging 3-1 - Stock - B4B	1 pcs	2/27/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		



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Container No: S197213



Part: SWA10A-3

Job No: 190544

Serial No/Batch: S197213

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/10/19

Plex 7/10/19 9:56 AM dart.boucher.sylvie

				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135	DC - 1 - B4B	1 pcs	2/27/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	2/27/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 90 - Issue S/N

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Photocopy blue file OM & OOPM-SWA10A Rev2

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA10A-3P	Electric Swivel 10,000 lb Safe Work Load (4,536 Kg)	1 pcs (1 ea)	90-External Load - Issue SN	5152473
SWA10A-700	Wire Clamp	1 pcs (1 ea)	90-External Load - Issue SN	5038666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - Issue SN	SWA10A-3P	1	1	1
Allocated Container Detail				
Qty	Container No	Location		Init
1	S152473	qc 5 - 30		_____
	SWA10A-700	1	9	0

Part Specifications

Specifications could not be found.

Silicone grease (M139008)

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Work Order 190544Customer 16354Number of Wires 3Date 2019-7-10Serial Number 03-2533-02

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	10,000	Check for Conductivity against all wires.	Pass
1	10,000	Check all wires for grounding against swivel body.	Pass
1	5,000	Check for Conductivity against all wires.	Pass
1	5,000	Check all wires for grounding against swivel body.	Pass
1	2,500	Check for Conductivity against all wires.	Pass
1	2,500	Check all wires for grounding against swivel body.	Pass
1	0	Check for Conductivity against all wires.	Pass
1	0	Check all wires for grounding against swivel body.	Pass

Test Conducted By: Michel Lalonde

Technician

SubmitSignature: Sylvie Pouchet

QC 5 Small FAB / QA